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d/s

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBE350A94-3700-C-07 Job Sheet 173919 				
Part No: RBE350A94-3700-C-07		Job Qty: 30 ea						
Part Name: Top 		Part Weight: 0 lbs Job Created: 3/8/18		Status: Scheduled Priority: High				
Due Date: 4/16/18 Type: SOLD		Job Tracking No: Created By: Marie Lajeunesse Description:						
Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New Issue DP Verify DD Ship Via:								
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	30 Ea	3/31/18	0.00	0.00	Start Up Machining-4		J.L.-L.
100	Bandsaw	30 pcs	4/2/18	0.00	3.00	Bandsaw1		J.L.-L.
120	Mori Seiki	30 pcs	4/3/18	0.00	15.00	MORI NV5000-1		J.L.-L.
130	QC	30 pcs	4/3/18	0.00	0.00	QC2 Machining-2		J.L.-L. 18-05-29
140	QC	30 pcs	4/3/18	0.00	0.00	QC8 Machining-3		J.L.-L. 8/10/10
150	Outsource	30 pcs	4/16/18			ATG001-VC	10	CT18-6-1 ATP 8/26/11
160	Packaging	30 pcs	4/16/18	0.00	0.00	Packaging2		38
170	QC	30 pcs	4/16/18	0.00	0.00	QC6		50147-8-26-11
180	Packaging	30 pcs	4/16/18	0.00	0.00	Packaging3-2		21 JUN 1 2 2018
190	QC21-SA	30 Ea	4/16/18	0.00	0.00	QC21		
Part Op 100 - Cut blanks to 5.35" (1 blank makes 4 parts) Descriptions: 120 - 1-Machine as per folio FB775 FOLIO REV: AA DWG REV: 6 2-Defect ALTECH 150 - Issue P/O to ATG: PO0400501 - ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 - Certificate of Conformity is required								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	2.4000 ft (.08 ea)	90-Start up Operation	S008422-20021				
				S068 S010117				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	M6061T6B0.750X01.000	2	16	0				
Part Specifications								
Specifications could not be found.								

Plex 4/12/18 4:04 PM dart.logan.david


Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S075991



Part: RBE350A94-3700-C-07

Job No: 173919

Serial No/Batch: S075991

Revision: 6

Inspector:

Date: 05/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

7/2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	173518	RBT400229-07	Top -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	6/5/18	10 pcs	0 pcs	10 pcs	\$10.55/pcs	\$105.50
6	177022	C3-12-3	Lock - C3 Hook -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 - Certificate of Conformity is required	Firmed	6/5/18	4 pcs	0 pcs	4 pcs	\$10.4347/pcs	\$41.74
7	176605	D5230-5	Mounting Bracket Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ Black Anodize as per Dwg. D5230	Firmed	6/5/18	10 pcs	0 pcs	10 pcs	\$6.00/pcs	\$60.00
8	177468	RBE350A93-3307-00-03	Washer -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$0.89/pcs	\$26.70
9	177466	RBE350A93-3303-02-5	Extractor Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$1.05/pcs	\$31.50
10	173919	RBE350A94-3700-C-07	Top -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$4.00/pcs	\$120.00
11	177611	SWA3-300	Wire Clamp -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/5/18	20 pcs	0 pcs	20 pcs	\$3.00/pcs	\$60.00
Grand Total:										\$739.83
Order Notes										
C.I.										

DAS
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Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Jun-2018		Ross Montieth		040059				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
8	D5230-5 Rev.	D5230-5 01 -ANO-BLACK [ANODIZE BLACK]	ANODIZE CH	10	10	0	0	0
11	RBE350A94-3700-C-07 Rev.	RBE350A94-3700-C-07 01 -ANO-RED [ANODIZE RED]	ANODIZE CH	30	30	0	0	0
12	SWA3-300 Rev.	SWA3-300 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 3 CLASS 2	ANODIZE CH	20	20	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.